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Vol 0319

AMERICA'S MOST DIVERSIFIED STEEL WINDOW & DOOR MANUFACTURER



THE ONLY COMPANY WITH A COMPLETE LINE OF OPERABLE FIRE-RATED WINDOWS



Window & Door Systems

Units available with fire-ratings ranging from 45 to 90 Minutes

UL Approved

Features:

- Cold or Hot-Rolled Steel
- Warranty on Finish up to 10 years
- Glazing from 3/16" up to 1" in overall thickness
- Insulated glass available



FOUNDER: CANDIDO PEREZ

ABOUT OPTIMUM WINDOW

Established in 1985, Optimum Window Manufacturing has made its mark in the Steel Window industry as the largest and most diversified manufacturer of Fire-Rated Windows & Doors in the United States.

Competitive drive being the motivation for all entrepreneurs, Optimum has continued its growth with a series of custom, high-tech metal window and door systems designed for commercial, high-end residential and landmark applications.

With our versatility and knowledge in engineering, manufacturing and customer service, Optimum has its focus on producing top of the line products in steel, bronze and stainless steel.

Optimum continues to work with architects that require custom designs for their applications. We bring high performance and structural excellence together with beauty and style, making every idea a reality.



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- 24 FR8600 SERIES | SELF-CLOSING PROJECT OUT
- 28 7650TSS SERIES | SELF-CLOSING SINGLE SLIDER
- 32 FR55 SERIES | SELF-CLOSING OUTSWING DOOR

28 CANAL ST ELLENVILLE, NY 12428

845.647.1900

email: sales@optimumwindow.com

OptimumWindow.com



SELF-CLOSING OPERABLE WINDOWS & RATINGS RANGE



Optimum has revolutionized the construction industry by offering the most comprehensive line of **steel firerated windows**.

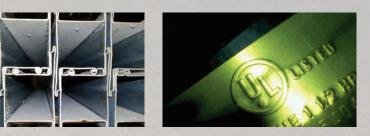
Today, we are the largest and most efficient manufacturer in our field.

Utilized in openings where it is necessary to restrict the spread of fire between buildings, fire-rated windows and glass can be the most pertinent and reliable form of fire-protection for any structure where this is necessary; whether it be a home, school or place of business.

With fire-ratings ranging from 45 to 90 minutes, Optimum's Fire-Rated windows are put through rigorous testing. Initially a "heat test" is performed, where the window is exposed to temperatures up to 1600 degrees Fahrenheit. Fire-Rated Windows also endure the "Hose Stream Test", in which the glass holds fast even during this extreme change in temperature. When other windows made from materials such as aluminum, vinyl and wood are placed under these extreme conditions; they will poorly react in a Thermal Shock. Optimum Fire-Rated windows will hold their integrity. Optimum's multiple window and door series are used in non-temperature rise applications and through various glazing options can be modified to address applications such as:

- Thermal Performance (Most units meet and/or exceed NYC energy codes, ask an Optimum representative for more information)
- Impact Resistance (Category 2)
- Sound Transmission
- Ballistics

SELF-CLOSING OPERABLE WINDOWS & RATINGS RANGE



Optimum's window and door series can be installed in both interior and exterior applications and are fully tested and listed by UL (Underwriters Labo-ratories. Our fire-rated windows and doors are MEA/BSA approved for use in the City of New York and meet all pertinent fire-rated window codes as outlined by the International Building Council.

Optimum's windows and doors are produced from 100% recycled steel. Our units are available in a variety of standard colors as well as the option for custom colors. All Fire-Rated Series are shipped completely assembled, painted and glazed; eliminating additional labor on site.

The systems are designed to assist in the containment of fire for a set period of time, dictated by the glass type and rating chosen. Aside from the spread of fire, there are other reasons to install fire-rated window assemblies such as visibility, ventilation and retrofitting. Our fire-rated frames allow architects and designers to rethink ways to address areas within a building that would normally be restricted from natural daylight and ventilation due to fire-rating applications, combining safety and style. Modern designs are featuring more open floor plans than ever before. Our various fire-rated window & door products offer designers the option of embracing that aesthetic while still maintaining the fire-ratings.

THE DIFFERENCES BETWEEN COLD-ROLLED STEEL & HOT-ROLLED STEEL

Hot-rolled steel windows and doors are made from solid steel sections which are produced from new billet steel into shapes specifically designed for window, door frames and ventilators. Cold-rolled steel windows and doors are made from hollow steel sections, which have been mechanically formed from flat coil stock into specially designed profiles.



POWDER COATING CHARACTERISTICS

FINISH

GREEN DESIGN

COLOR CUSTOMIZATION

CERTIFIED QUALITY



POWDER COATING FINISH

Pre-treatment options include marine galvanization, zinc-enriched primer & E-coat (upon request). Finish paints include enamels, polyurethane, & powder coat paints. Consult OWM's sales staff for more specific information.

POWDER COATING CHARACTERISTICS

- Proven track record of hardness and durability
- Inherently resistant to damage
- Resilient to chemical and corrosive breakdown
- Provides maximum protection of the substrate
- Excellent results with salt spray and humidity testing
- Limited 10 year warranty on finish (Extended Warranties Available)

FINISH

Pre-treatment (Std.)

Options: Marine galvanizing, E-coating

• Paint - Super Durable Powder Coat (Std.) Options: Enamels & Polyurethane

GREEN DESIGN

- Environmentally friendly
- Integral to contemporary building design/construction
- Ideal for government compliance
- Green alternative to liquid coatings
- Powder does not require high VOC solvents as used in liquid paints
- Zero VOC's (Volatile Organic Compounds)
- Unparalleled high quality and durable finish

COLOR CUSTOMIZATION

- Wide range of colors
- Optimum's standard colors meet AAMA 2604

CERTIFIED QUALITY

- Optimum applies its powder coatings in house, allowing for better quality control of its finishes
- Optimum is a certified Powder Coat Applicator





WINDOW TYPE

FR4700 Casement Windows

FR4700 Fixed Windows

FR4700

CASEMENT WINDOW

UL APPROVED AND CERTIFIED | UP TO 45 MINUTE FIRE-RATING

45 minute	fire-rating
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Hot-Rolled Steel Sections UL (Underwriters Laboratories) Listed and Certified Fully Weather-Stripped 2 1/8" exterior frame depth Mitered and fully welded frame construction Glazing is held in place via mechanically fastened steel glazing beads Can accommodate glazing ranging from 3/16" to 1" in O.A. thickness Insulated glazing available for this series All FR4700 series casement windows will be factory glazed 1 cam lock at center of sash up to 36", 2 locks thereafter Standard Optimum Window colors (refer to OWM color chart) Units are supplied with installation straps All units will receive Zinc Enriched Primer and Powder Coated finish

"CR"

17

17

18

16

16

16

"VT"

0 4 9

0 4 9

0.48

0.40

0.40

0.39

OPTIONS

RAL colors available as option & available upon request Non-metallic color matches are optional & available upon request Steel Break Metal trim Screens for in-swing casements Screens for out-swing casements Clear fire-rated glass/wireless Insulated glass Applied flat grids White Bronze Hardware is OWM's Standard (other options/finishes available) Monolithic Glazing Available

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

"U" VALUE

0.42

BTU/hr/ft2/°F

0 42

BTU/hr/ft2/°F

0.42

BTU/hr/ft2/°F

0.55

BTU/hr/ft2/°F

0.55

BTU/hr/ft2/°F

0.56

BTU/hr/ft2/°F

HOUR	MINIMUM	MAXIMUM	(Air) ASTM	(Water) ASTM	Uniform	MAXIMUM	MAXIMUM	MAXIMUM	MAXIMUM	SHGC: Solar Heat Gain Coefficient
RATING	FRAME DIM.	FRAME DIM.	E283 @ 6.24psf	E331 @ 5.0gph / ft2	Design Load ASTM E330	VENT DIM.	WIRE GLASS DIM.	SAFETY GLASS	CERAMIC GLASS	CR : Condensation Resistance
3/4	18" x 24"	36" x 60"	.12 cfm / ft2	6.24 psf	73.3 psf	36" x 60"	1,296 sq in	optional	4,515 sq in	VT: Visible Transmittance

GLASS CONFIGURATION THAT MEETS THE NYCECC

1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over

1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over

3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety

1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over

1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety

1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over

Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E

Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E

(NYC ENERGY CONSERVATION CODE)

[A type of hard coat LoE] Glass)

[A type of hard coat LoE] Glass)

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"SHGC"

0.42

BTU/hr/ft2/°F

0.42

BTU/hr/ft2/°F

0.42

BTU/hr/ft2/°F

0.35

BTU/hr/ft2/°F

0.35

BTU/hr/ft2/°F

0.35

BTU/hr/ft2/°F

THERMAL PERFORMANCE VALUE CHART FOR FIRE-RATED PRODUCTS THAT HAVE BEEN SIMULATED

* NOTE: TEST SPECIMEN SIZE 36" X 60"

LISTINGS Listed and labeled by Underwriters Laboratories Inc. and Underwriters' Laboratories of Canada. Test report for labeled 45 minute fire-rated frame assemblies is UL file NO. R-12349. Frame tests performed in accordance with

ASTM E283, ASTM E331 & ASTM E330. Approved for use in New York City, MEA# 151-91-M

* 1/4" Wire Glass 1296 sq. in. max width or height - not to exceed 54"

WINDOWS & DOOKS 2 1/8" exterior fram Mitered and fully w Glazing is held in pl Can accommodat Insulated glazing a All FR4700 series cas

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FIRE-RATED WINDOWS & DOORS 9

FR4700

CASEMENT WINDOW UL APPROVED AND CERTIFIED | UP TO 45 MINUTE FIRE-RATING



45 MINUTE FIRE-RATED FRAMES

Optimum's multiple window and door series are used in nontemperature rise applications. Various glazing options can be modified to address most fire-rated applications.

PROJECT-OUT FASTENER WITH KEEPER *NOTE: WHITE BRONZE HARDWARE IS OWM'S STANDARD (OTHER OPTIONS AVAILABLE) FIRE-RATED GLASS AND GLAZING (BY OWM) MECHANICALLY FASTENED STEEL GLAZING BEAD WEATHER-STRIPPING SPRING LOADED HINGE -- FOAM GLAZING TAPE (BY OWM) SILICONE CAP BEAD (BY OWM)

KEY (TYPICAL)

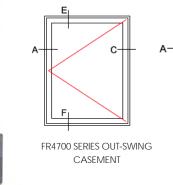
FR4700 SELF-CLOS UL APPROVED AND

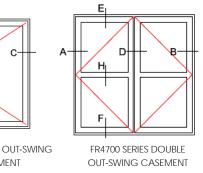
SELF-CLOSING OUT-SWING CASEMENT

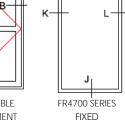
UL APPROVED AND CERTIFIED | UP TO 45 MINUTE FIRE-RATING

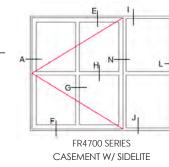
FIRE-RATED WINDOWS & DOORS

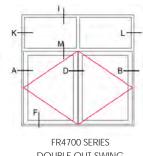
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DOUBLE OUT-SWING CASEMENT W/ TRANSOM

MAXIMUM ALLOWABLE SINGLE CASEMENT SASH/VENT DIMENSIONS 36" X 60"

A&B TYPICAL HINGED JAMB 1" FIRE-RATED GLASS

INTERIOR



INTERIOR



INTERIOR

4 3/16

EXTERIOR

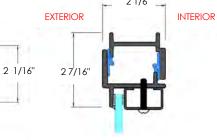
EXTERIOR

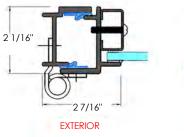
1 9/16"

E&F TYPICAL HEAD & SILL 1" FIRE-RATED GLASS _____ 2 1/6"___

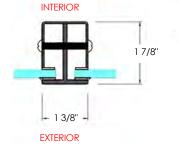
MAXIMUM ALLOWABLE DOUBLE CASEMENT DIMENSIONS 72" X 60"

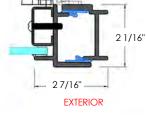
INTERIOR



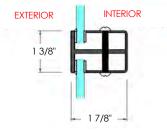


G TYPICAL VERTICAL MUNTIN 1" FIRE-RATED GLASS





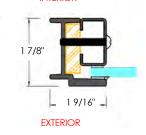
H TYPICAL HORIZONTAL MUNTIN 1" FIRE-RATED GLASS



I&J TYPICAL FIXED HEAD & SILL 1" FIRE-RATED GLASS

1 7/8"

K&L TYPICAL FIXED JAMB 1" FIRE-RATED GLASS

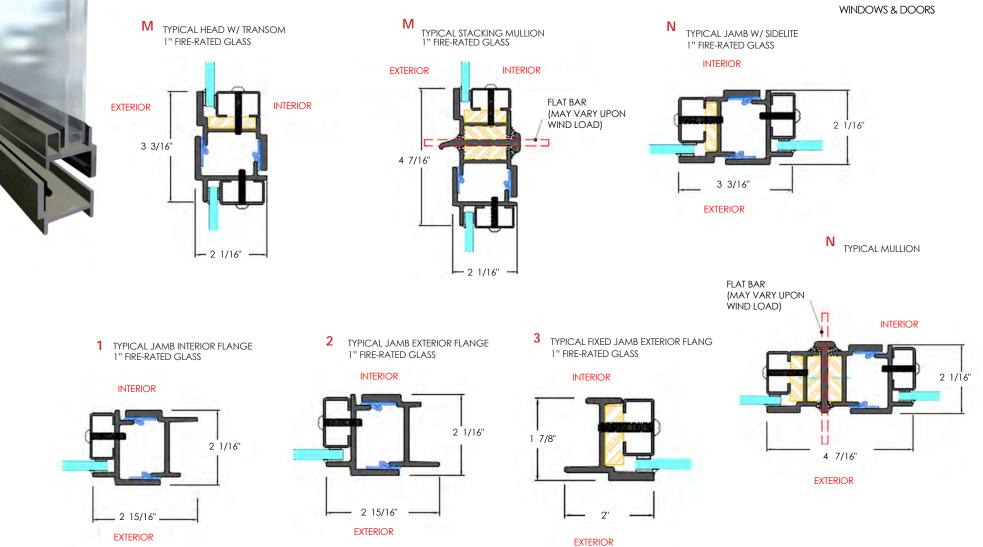


FR4700

SELF-CLOSING OUT-SWING CASEMENT

UL APPROVED AND CERTIFIED | UP TO 45 MINUTE FIRE-RATING





FR6000 / FR55

FIXED WINDOW

45 minute to 90 minute rating	OPTIONS
All Cold-Rolled sections are formed from GALVANIZED STEEL	RAL colors available as option & available upon request
UL (Underwriters Laboratories) Listed and Certified	Non-metallic color matches are optional & available upon requ
2 1/2" exterior frame depth	Steel Break Metal trim
Frames are coped and mechanically assembled	Clear fire-rated glass/wireless
Mitered, corner keyed frame and sash joinery	Insulated glass
Glazing is held in place via mechanically fastened steel glazing beads	Applied flat grids
Can accommodate glazing ranging from 3/16" to 1" in O.A. thickness	Monolithic Glazing Available
Insulated glazing available for this series	
All FR6000 windows will be factory glazed	
Uniformed sight lines	
Standard Optimum Window colors (refer to OWM color chart)	
Units can be supplied with installation straps	

UL APPROVED AND CERTIFIED

45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS

90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

HOUR RATING	MINIMUM FRAME DIM.	MAXIMUM FRAME DIM.	(Air) ASTM E283 @ 6.25psf	(Water) ASTM E331 @ 5.0gph / ft2	Uniform Design Load ASTM E330	MAXIMUM VENT DIM.	MAXIMUM WIRE GLASS DIM.	MAXIMUM SAFETY GLASS	MAXIMUM CERAMIC GLASS
1 1/2	n/a	n/a	.03 cfm / ft ²	WTP @ 12.00	60 psf	n/a	n/a	2,627 ln ²	4,515 ln ²
				psf					
1	n/a	n/a	.03 cfm / ft ²	no	interior	n/a	n/a	3,325 ln²	4,515 ln ²
3/4	18" x 18"	69" x 120"	.03 cfm / ft²	leakage	exterior	n/a	1296 sq in	optional	n/a

THIS INFORMATION IS INTENDED FOR GENERAL REFERENCE ONLY. FOR CURRENT LISTING DETAILS, PLEASE CALL OPTIMUM WINDOW MFG. CORP.

* NOTE: TEST SPECIMEN SIZE 48" X 96"

THERMAL PERFORMANCE V	THERMAL PERFORMANCE VALUE CHART FOR FIRE-RATED PRODUCTS THAT HAVE BEEN SIMULATED											
WINDOW TYPE	"U" VALUE	"SHGC"	GLASS CONFIGURATION THAT MEETS THE NYCECC (NYC ENERGY CONSERVATION CODE)									
FR6000 / FR55	0.47 BTU/hr/ft2/°F	0.40 BTU/hr/ft2/°F	22	0.46	1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)							
	0.47 BTU/hr/ft2/°F	0.40 BTU/hr/ft2/°F	22	0.46	1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)							
	0.46 BTU/hr/ft2/°F	0.40 BTU/hr/ft2/°F	23	0.45	1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)							

SHGC: Solar Heat Gain Coefficient CR: Condensation Resistance VT: Visible Transmittance

LISTINGS

Listed and labeled by Underwriters Laboratories Inc. and Underwriters' Laboratories of Canada. Test report for labeled 45 to 90 minute firerated frame assemblies is UL file NO. R-12349. Frame tests performed in accordance with ASTM E283, ASTM E331 & ASTM E330. Approved for use in New York City, MEA# 151-91-M



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FIXED

UL APPROVED AND CERTIFIED

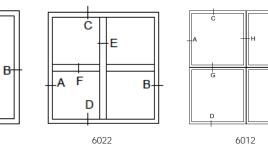
45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE

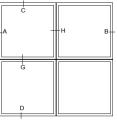
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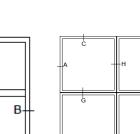
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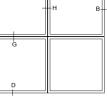
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6012

KEY (TYPICAL)

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- 1. MECHANICALLY FASTENED STEEL GLAZING BEAD
- 2. FOAM GLAZING TAPE

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6011

OPTIONAL FLANGE FRAME

1 TYPICAL FIXED INTERIOR FLANGE

INTERIOR

_2 9/16" _

EXTERIOR

2 TYPICAL FIXED EXTERIOR FLANGE

INTERIOR

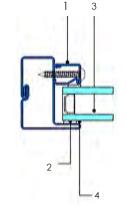
___ 2 9/16"_

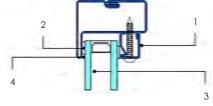
EXTERIOR

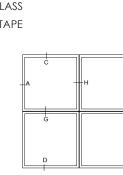
2 3/16"

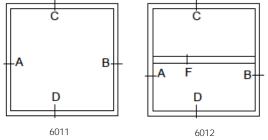
2 3/16"

- 3. FIRE-RATED GLASS AND GLAZING
- 4. SILICONE CAP BEAD









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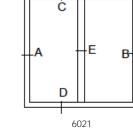
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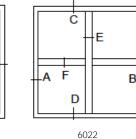
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6012

B

-A







FR6000 / FR55

FIXED

UL APPROVED AND CERTIFIED

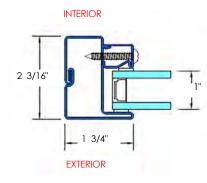
45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE

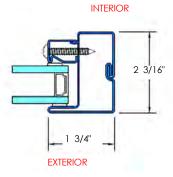


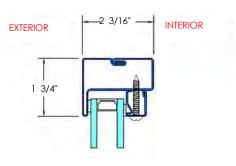
FIRE-RATED



B TYPICAL RIGHT JAMB 1" FIRE-RATED GLASS



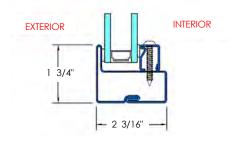




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TYPICAL FIXED HEAD 1'' FIRE-RATED GLASS

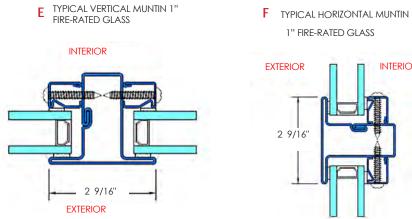
D TYPICAL FIXED SILL 1" FIRE-RATED GLASS



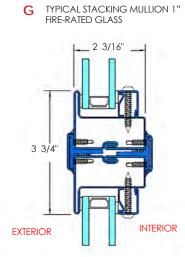


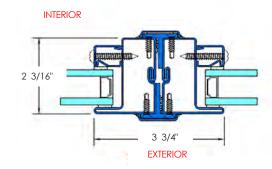












TYPICAL JOINING MULLION 1" FIRE-RATED GLASS

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15 **FIRE-RATED** WINDOWS & DOORS



FR7650TDH

SELF-CLOSING DOUBLE HUNG WINDOW

45 min ute rating w/ W	/ire Glass; 90 minute rating w/ Ceramic Glazing
All Cold-Rolled section	ns are formed from GALVANIZED STEEL
UL (Underwriters Labo	ratories) Listed and Certified
EPDM and Silicone Pile	e Weather-Stripping
Frames are coped an	nd mechanically assembled
4 ¼" exterior frame de	epth
Glazing is held in plac	e via mechanically fastened steel glazing beads
Can accommodate	glazing ranging from 3/16" to 3/4" in O.A. thickness
Insulated glazing avai	ilable
All FR7650TDH window	vs will be factory glazed
1 Sweep lock at center	er of sash up to 30", two sweep locks thereafter 2
Lift handles per lower	sash
Balances are calibrat	ed based upon sash weight and height

Standard Optimum Window colors (refer to OWM color chart)

OPTIONS

RAL colors available as option Non-metallic color matches are optional & available upon request Steel Break Metal trim Half screens for operable sash is available Limited Stops are available (option) Monolithic Glazing Available

Units can be supplied with installation straps

UL APPROVED AND CERTIFIED

45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

HOUR RATING	MINIMUM FRAME DIM.	Maximum Frame Dim.	(Air) ASTM E283 @ 6.25psf	(Water) ASTM E331 @ 5.0gph / ft2	Uniform Design Load ASTM E330	MAXIMUM VENT DIM.	MAXIMUM WIRE GLASS DIM.	MAXIMUM SAFETY GLASS	MAXIMUM CERAMIC GLASS
1 1/2	20" x 30"	56 ½ " x 120"	.33 cfm / ft²	WTP @ 6.75 psf	90 psf	52" x 56"	n/a	optional	4,515 ln ²
1	20" x 30"	56 ½ " x 120"	.33 cfm / ft ²	no	interior	52" x 56"	n/a	optional	4,515 ln ²
3/4	20" x 30"	66" x 126"	.33 cfm / ft ²	leakage	exterior	62" x 59"	1,296 sq in	optional	4,515 ln ²

U Factor	CRF	Shgc	VT	GLAZING CONFIGURATION
.50	24	.35	.39	3/4" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
				* NOTE: TEST SPECIMEN SIZE 48" X 96"

THIS INFORMATION IS INTENDED FOR GENERAL REFERENCE ONLY. FOR CURRENT LISTING DETAILS, PLEASE CALL OPTIMUM WINDOW MFG. CORP.

THERMAL PERFORMANCE V	ALUE CHART FOR F	IRE-RATED PRODUC	ts that h	ave been s	IMULATED	
WINDOW TYPE	"U" VALUE	"SHGC"	"CR" "VT" GLASS CONFIGURATION THAT MEETS THE NYCECC (NYC ENERGY CONSERVATION CODE)			
FR7650 Hung Windows	0.51 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	24	0.39	3/4" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)	
	0.50 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	24	0.39	3/4" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)	
	0.52 BTU/hr/ft2/°F	0.34 BTU/hr/ft2/°F	24	0.38	3/4" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)	

SHGC: Solar Heat Gain Coefficient CR: Condensation Resistance VT: Visible Transmittance

LISTINGS

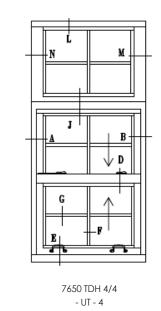
Listed and labeled by Underwriters Laboratories Inc. and Underwriters' Laboratories of Canada. Test report for labeled 45/60/90 minute fire-rated frame assemblies is UL file NO. R-12349. Frame tests performed in accordance with ASTM E283, ASTM E331 & ASTM E330. Approved for use in New York City, MEA# 151-91-M

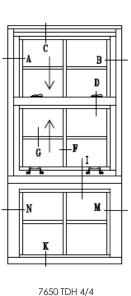


FR7650TDH

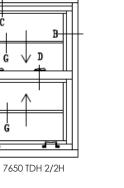
SELF-CLOSING DOUBLE HUNG

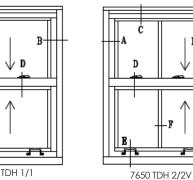
UL APPROVED AND CERTIFIED 45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE





- LT - 4

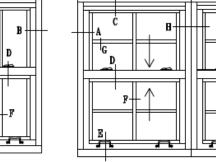






H Π G G $\overline{}$ ľ 7650 TDH 6/6

Windows with a width over 36" will receive 2 handles and 2 sweep locks Windows with a width of 24"-36" will receive 2 handles and 1 sweep lock



⁷⁶⁵⁰ TDH 3/3

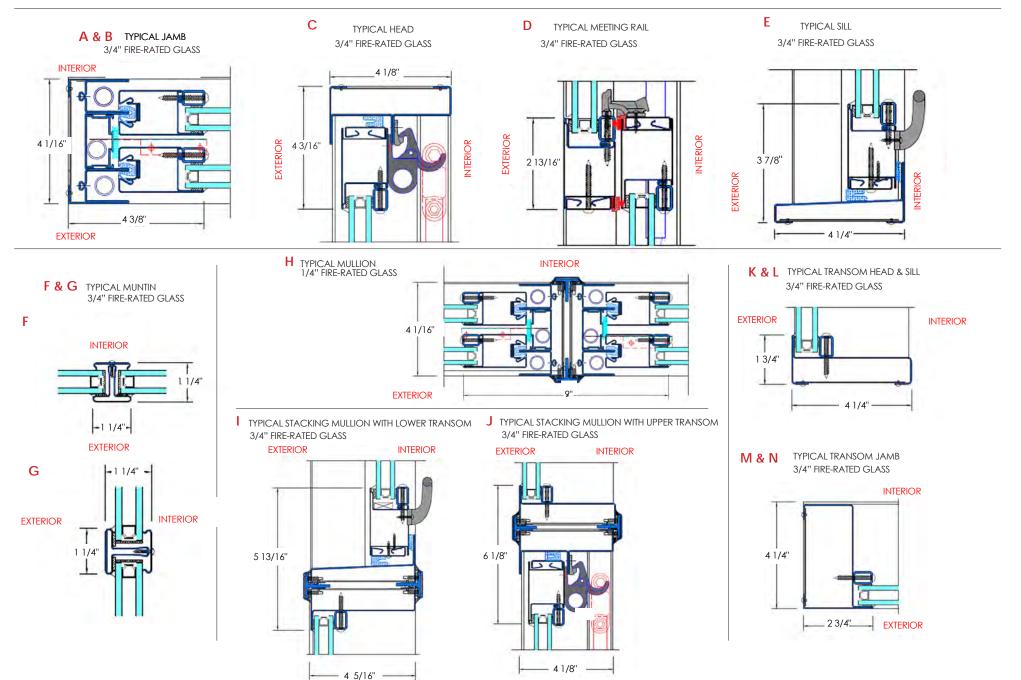
⁷⁶⁵⁰ TDH 4/4



FR7650TDH

SELF-CLOSING DOUBLE HUNG

UL APPROVED AND CERTIFIED 45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE





SELF-CLOSING SINGLE HUNG WINDOW

UL APPROVED AND CERTIFIED

45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE



45 minute rated with Wire Glass; 90 minute rated w/ Ceramic Glazing

All Cold-Rolled sections are formed from GALVANIZED STEEL UL (Underwriters Laboratories) Listed and Certified EPDM and Silicone Pile Weather-Stripping Frames are coped and mechanically assembled 4 1/4" exterior frame depth Glazing is held in place via mechanically fastened steel glazing beads Can accommodate glazing ranging from 3/16" to 3/4" in O.A. thickness Insulated glazing available for this series All FR7650TSH windows will be factory glazed 1 Sweep lock at center of sash up to 30", two sweep locks thereafter 2 Lift handles per lower sash Balances are calibrated based upon sash weight Standard Optimum Window colors (refer to OWM color chart)

OPTIONS

RAL colors available as option Non-metallic color matches are optional & available upon request Steel Break Metal trim Half screens for operable sash are available Limit Operation Stops are available Applied Grid Monolithic Glazing Available

Units can be supplied with installation straps

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

HOUR RATING	MINIMUM FRAME DIM.	MAXIMUM FRAME DIM.	(Air) ASTM E283 @ 6.25psf	(Water) ASTM E331 @ 5.0gph / ft2	Uniform Load ASTM E330	MAXIMUM VENT DIM.	MAXIMUM WIRE GLASS DIM.	MAXIMUM SAFETY GLASS	MAXIMUM CERAMIC GLASS
1 1/2	20" x 30"	56 ½ " x 120"	.26 cfm / ft ²	WTP @ 6.24 psf	75 psf	52'' x 56''	n/a	optional	4,518 ln ²
1	20" x 30"	56 ½ " x 120"	.26 cfm / ft ²	no	interior	52" x 56"	n/a	optional	4,518 ln ²
3/4	20" x 30"	66" x 126"	.26 cfm / ft ²	leakage	exterior	62" x 59"	1,296 sq in	optional	4,518 ln ²

U Factor	CRF	SHGC	VT	GLAZING CONFIGURATION						
.50	24	.35	.39	3/4" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Ap plied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)						
THIS INFORMATION IS I	THIS INFORMATION IS INTENDED FOR GENERAL REFERENCE ONLY. FOR CURRENT LISTING DETAILS, PLEASE CALL OPTIMUM WINDOW MFG. CORP. * NOTE: TEST SPECIMEN SIZE 48" X 96"									

THERMAL PERFORMANCE VALUE CHART FOR FIRE-RATED PRODUCTS THAT HAVE BEEN SIMULATED "VT" WINDOW TYPE "U" VALUE "SHGC" "CR" GLASS CONFIGURATION THAT MEETS THE NYCECC (NYC ENERGY CONSERVATION CODE) 3/4" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over FR7650 Hung Windows 0.51 0.35 24 0.39 3/16" Pilkington Solar E [A type of hard coat LoE] Glass) BTU/hr/ft2/°F BTU/hr/ft2/°F 3/4" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished 0.50 0.35 24 0.39 BTU/hr/ft2/°F BTU/hr/ft2/°F Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass) 0.34 24 3/4" I.G.U (5/16" Polished Safety Laminated Ceramic Glass 0.52 0.38 BTU/hr/ft2/°F BTU/hr/ft2/°F over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

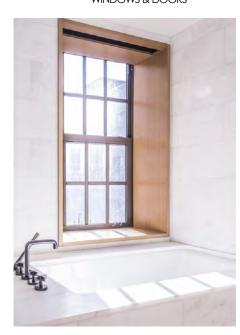
SHGC: Solar Heat Gain Coefficient CR: Condensation Resistance VI: Visible Transmittance

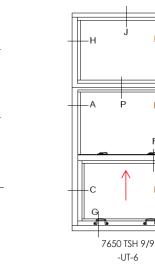
LISTINGS

Listed and labeled by Underwriters Laboratories Inc. and Underwriters' Laboratories of Canada. Test report for labeled 20/45/60/90 minute firerated frame assemblies is UL file NO. R-12349. Frame tests performed in accordance with ASTM E283, ASTM E331 & ASTM E330. Approved for use in New York City, MEA# 151-

SELF-CLOSING SINGLE HUNG WINDOW **UL APPROVED AND CERTIFIED** 45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE



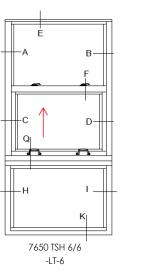




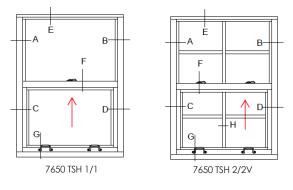
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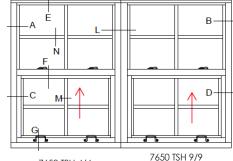
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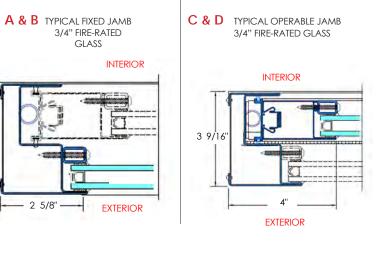


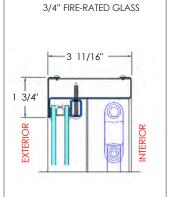


7650 TSH 4/4

— 2 5/8" -

3 9/16"



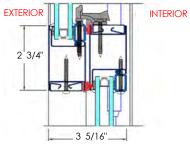


Windows with a width over 36" will receive 2 handles and 2 sweep locks

Windows with a width of 24"-36" will receive 2 handles and 1 sweep lock

TYPICAL HEAD

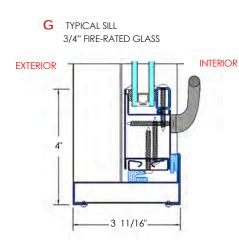
F TYPICAL MEETING RAIL 3/4" FIRE-RATED GLASS





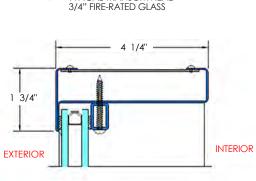
SELF-CLOSING SINGLE HUNG UL APPROVED AND CERTIFIED

45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE



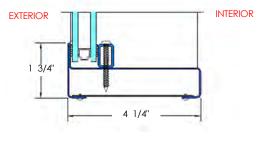


- 2 5/8" -



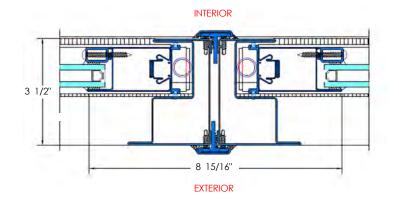
J TYPICAL TRANSOM HEAD

K TYPICAL TRANSOM SILL 3/4" FIRE-RATED GLASS



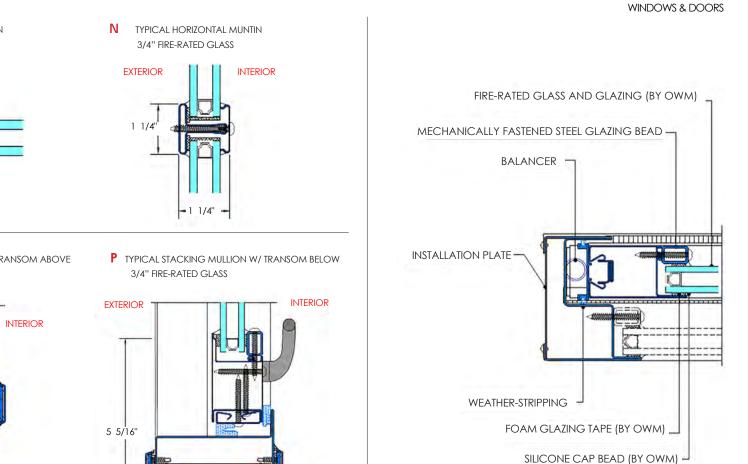
L TYPICAL JOINING MULLION 3/4" FIRE-RATED GLASS

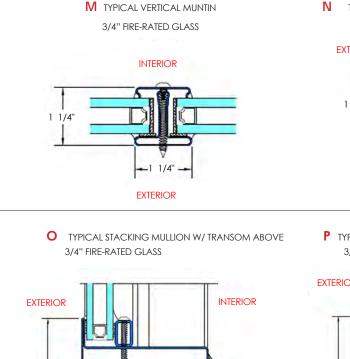
EXTERIOR

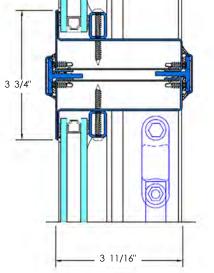


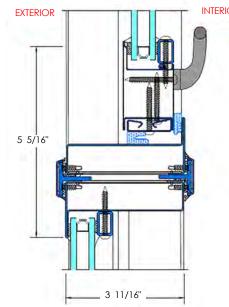
SELF-CLOSING SINGLE HUNG

UL APPROVED AND CERTIFIED 45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC & FIRE-RATED GLAZING TAPE









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FIRE-RATED



FR8600 PROJECTED WINDOW UL APPROVED AND CERTIFIED 45 MINUTE FIRE-RATED WHEN GLAZED WITH 1/4" WIRE GLASS

45 minute fire-rating

All Cold-Rolled sections are formed from GALVANIZED STEEL UL (Underwriters Laboratories) Listed and Certified EPDM and Silicone Pile Weather-Stripping Mitered, corner keyed frame and sash joinery 2 3/16" exterior frame depth Glazing is held in place via mechanically fastened steel glazing beads Can accommodate glazing ranging from 3/16" to 1" in O.A. thickness Insulated glazing available for this series All FR8600 Projected windows will be factory glazed 1 cam lock at center of sash up to 34", two cam locks thereafter Standard Optimum Window colors (refer to OWM color chart)

OPTIONS

Custom color from RAL colors. Non-metallic color matches are optional & available upon request Steel Break Metal trim Limited Operation Stops are available Fixed screens for project in windows Applied Grid Monolithic Glazing Available

Units can be supplied with installation straps

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

HOUR RATING	MINIMUM FRAME DIM.	MAXIMUM FRAME DIM.	(Air) ASTM E283 @ 6.25psf	(Water) ASTM E331 @ 5.0gph / ft2	Uniform Load ASTM E330	MAXIMUM VENT DIM.	MAXIMUM WIRE GLASS DIM.	MAXIMUM SAFETY GLASS	MAXIMUM CERAMIC GLASS
3/4	20" x 30"	54 " x 120"	.27 cfm / ft2	WTP @ 2.86 psf	60 psf	54'' x 48''	1,296 sq in	optional	2,096 sq in

WINDOW TYPE	"U" VALUE	"SHGC"	"CR"	"VT"	GLASS CONFIGURATION THAT MEETS THE NYCECC (NYC ENERGY CONSERVATION CODE)
FR8600 (Single Projected	0.61 BTU/hr/ft2/°F	0.32 BTU/hr/ft2/°F	23	0.34	1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
Vent Only)	0.61 BTU/hr/ft2/°F	0.32 BTU/hr/ft2/°F	23	0.34	1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
	0.61 BTU/hr/ft2/°F	0.31 BTU/hr/ft2/°F	23	0.34	1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
FR8600 (Project-In / Fixed Unit)	0.54 BTU/hr/ft2/°F	0.36 BTU/hr/ft2/°F	23	0.40	1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
	0.54 BTU/hr/ft2/°F	0.36 BTU/hr/ft2/°F	23	0.40	1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
	0.54 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	23	0.40	1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
FR8600 (Project-Out / Fixed Unit)	0.53 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	21	0.40	1" I.G.U. (1/4" Wire Glass [R.W.G. or P.W.G.] over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
	0.53 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	21	0.40	1" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)
	0.53 BTU/hr/ft2/°F	0.35 BTU/hr/ft2/°F	21	0.40	1" I.G.U (5/16" Polished Safety Laminated Ceramic Glass over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

LISTINGS

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SHGC: Solar Heat Gain Coefficient CR: Condensation Resistance VT: Visible Transmittance

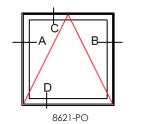
* NOTE: TEST SPECIMEN SIZE 48" X 96"

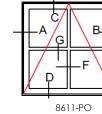


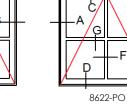
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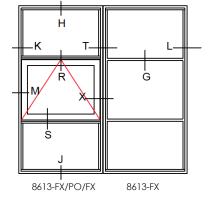
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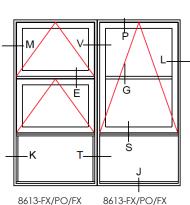


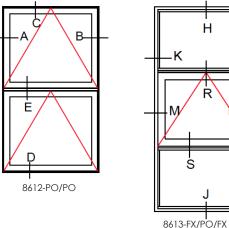




B







Windows with a width over 34" will receive 2 handles and 2 keepers

Windows with a width under 34" will receive 1 handles and 1 keeper

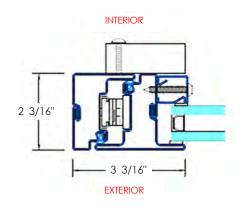
All units restricted to open 4 "

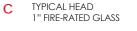
- D TYPICAL SILL 1" FIRE-RATED GLASS
- INTERIOR EXTERIOR 3 3/16" ___2 3/16"___

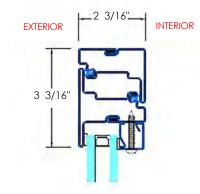


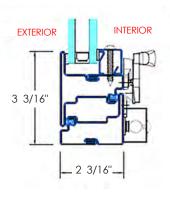
25



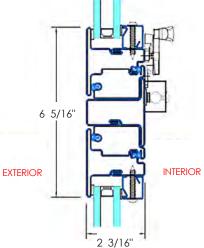






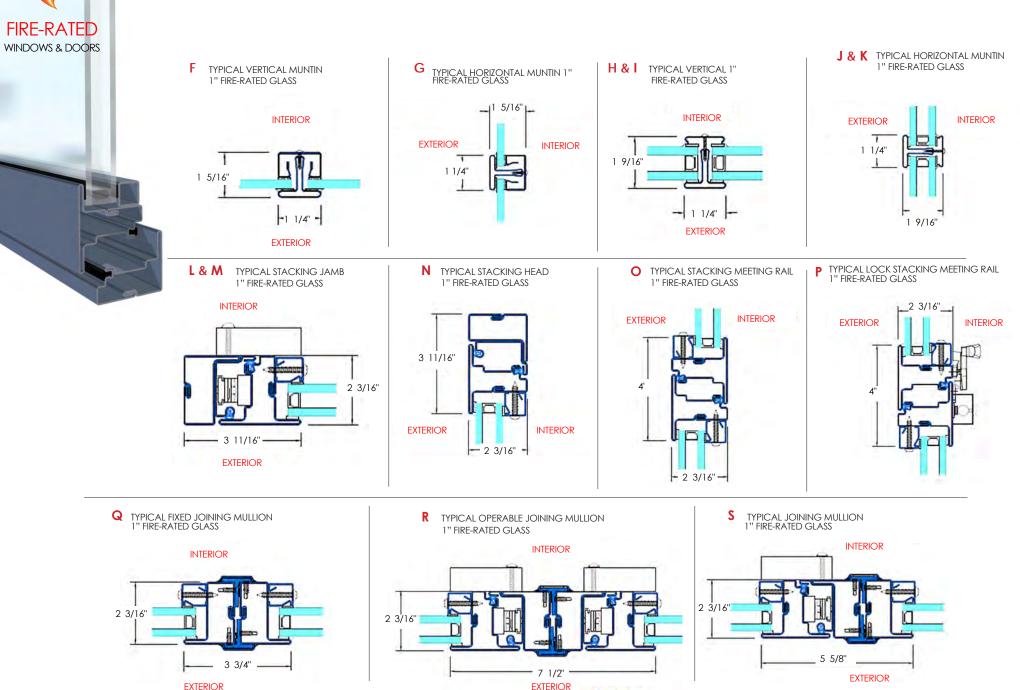






FR8600 **PROJECTED WINDOW**

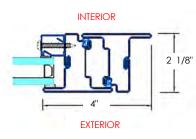
UL APPROVED AND CERTIFIED | 45 MINUTE FIRE-RATED

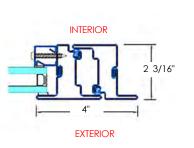


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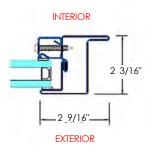
1 TYPICAL JAMB INTERIOR FLANGE 1" FIRE-RATED GLASS



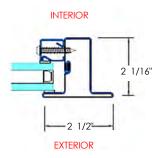


2 TYPICAL JAMB EXTERIOR FLANGE 1" FIRE-RATED GLASS

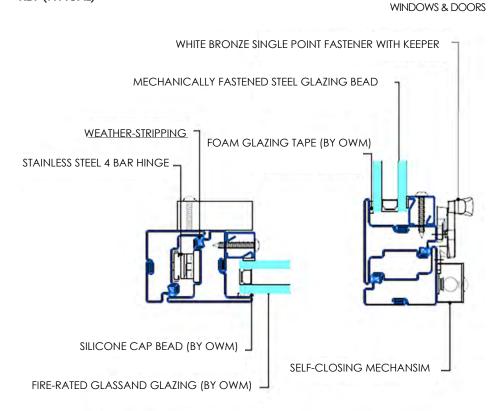
3 TYPICAL FIXED INTERIOR FLANGE 1" FIRE-RATED GLASS

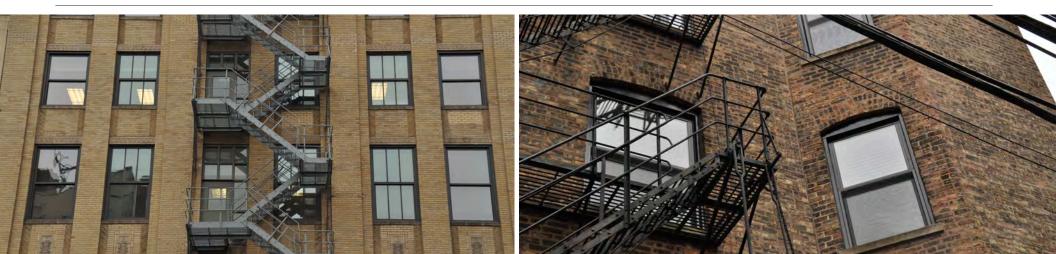


4 TYPICAL FIXED EXTERIOR FLANGE 1" FIRE-RATED GLASS



KEY (TYPICAL)





FIRE-RATED



UL APPROVED AND CERTIFIED | 45 MINUTE FIRE-RATED

45 minute fire-rating

All Cold-Rolled sections are formed from GALVANIZED STEEL UL (Underwriters Laboratories) Listed and Certified 3 3/4" exterior frame depth EPDM and Silicone Pile Weather-Stripping Frames are coped and mechanically assembled Glazing is held in place via mechanically fastened steel glazing beads Can accommodate glazing ranging from 3/16" to 3/4" in O.A. thickness Insulated glazing available for this series All FR7600 TSS windows will be factory glazed 1 Sweep lock at center of sash up to 36", two sweep locks thereafter 1 Self Latching Lock Standard Optimum Window colors (refer to OWM color chart)

OPTIONS

RAL colors available as option & available upon request Non-metallic color matches are optional & available upon request Steel Break Metal trim Half screens for operable sash is available Limited Operation Stops are available Monolithic Glazing Available

Units can be supplied with installation straps

GENERAL TEST RESULTS & DIMENSIONAL LIMITATIONS

HOUR RATING	MINIMUM FRAME DIM.	MAXIMUM FRAME DIM.	(Air) ASTM E283 @ 6.25psf	(Water) ASTM E331 @ 5.0gph / ft2	Uniform Design Load ASTM E330	MAXIMUM VENT DIM.	MAXIMUM WIRE GLASS DIM.	MAXIMUM SAFETY GLASS	MAXIMUM CERAMIC GLASS
3/4	30" x 20"	72" x 72"	.25 cfm / ft2	WTP @2.86psf	60psf	36" x 68"	1,296 sq in	optional	4,515 ln ²

* NOTE: TEST SPECIMEN SIZE 48" X 96"

U Factor	CRF	Shgc	VT	GLAZING CONFIGURATION
.50	24	.35	.39	3/4" I.G.U (3/16" Polished Ceramic Glass or 3/16" Polished Safety Ceramic Glass w/ Surface Applied Film over 3/16" Pilkington Solar E [A type of hard coat LoE] Glass)

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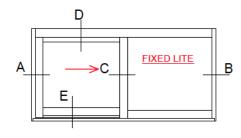
LISTINGS

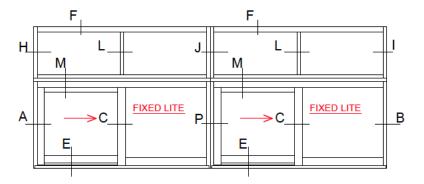
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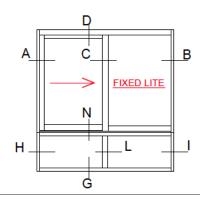
UL APPROVED AND CERTIFIED | 45 MINUTE FIRE-RATED

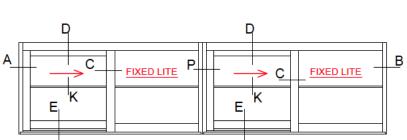


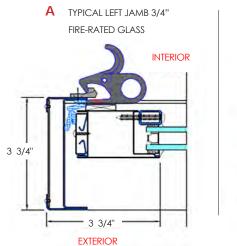
INTERIOR

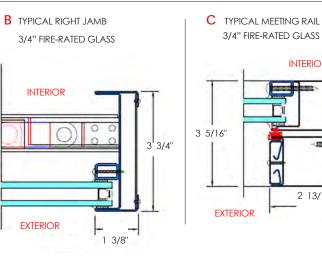


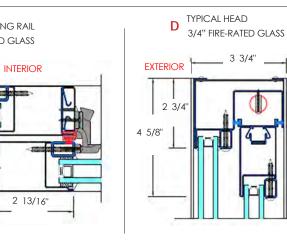










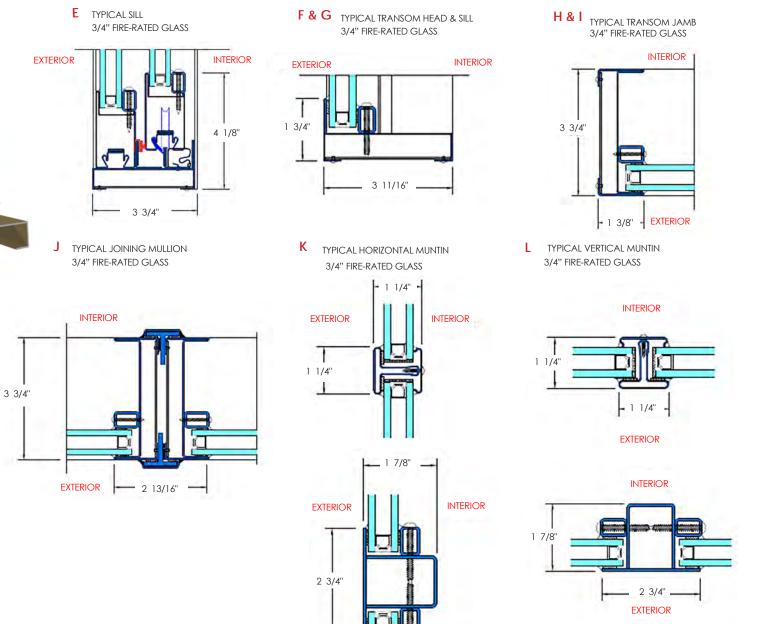


30

FIRE-RATED

WINDOWS & DOORS

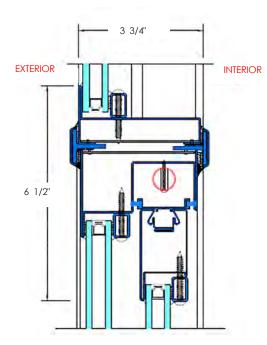
UL APPROVED AND CERTIFIED | 45 MINUTE FIRE-RATED



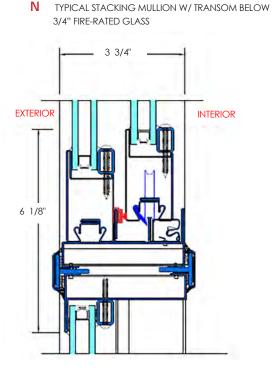


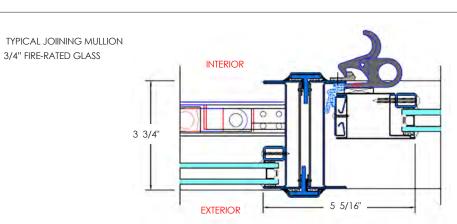
UL APPROVED AND CERTIFIED | 45 MINUTE FIRE-RATED

M TYPICAL STACKING MULLION W/ TRANSOM ABOVE 3/4" FIRE-RATED GLASS



0







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FR55 SELF-CLOSING OUT-SWING DOOR UL APPROVED AND CERTIFIED

45 - 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC GLASS

45 min rating w/ Wire Glass; 90 min rating w/ Ceramic Glazing All Cold Rolled sections are formed from GALVANIZED STEEL UL (Underwriters Laboratories) Listed and Certified EPDM and Silicone Pile Weather-Stripping 2 1/4" exterior frame depth Glazing is held in place via mechanically fastened steel glazing beads Can accommodate glazing ranging from 3/16"to 1" in O.A. thickness Insulated glazing available for this series All FR55 Fixed windows & doors will be factory glazed Standard Optimum Window colors (refer to OWM color chart)

Units can be supplied with installation straps (upon request) Fabricated in the United States of America

DOOR FEATURES

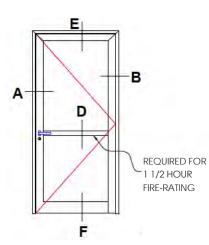
Mitered, corner keyed fully welded frame and sash joinery Doors will arrive with fire resistant hinges and door closer DOOR OPTIONS

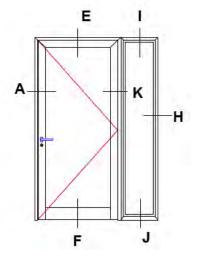
RAL colors available as option

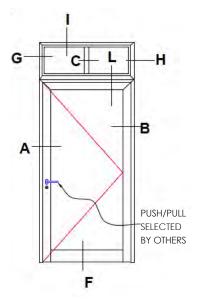
Non metallic color matches are optional & available upon request Steel Break Metal trim

FIXED FEATURES

Mitered, corner keyed frame and sash joinery **FIXED OPTIONS** RAL colors available as option Non metallic color matches are optional & available upon request Steel Break Metal trim Monolithic Glazing Available

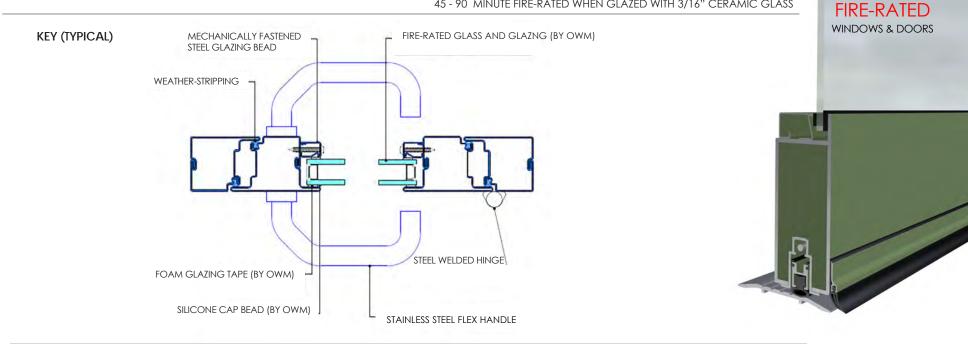


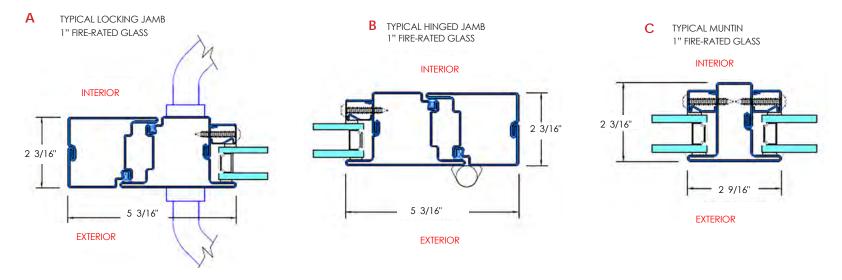




FR55 SELF-CLOSING OUT-SWING DOOR UL APPROVED AND CERTIFIED

45 - 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC GLASS





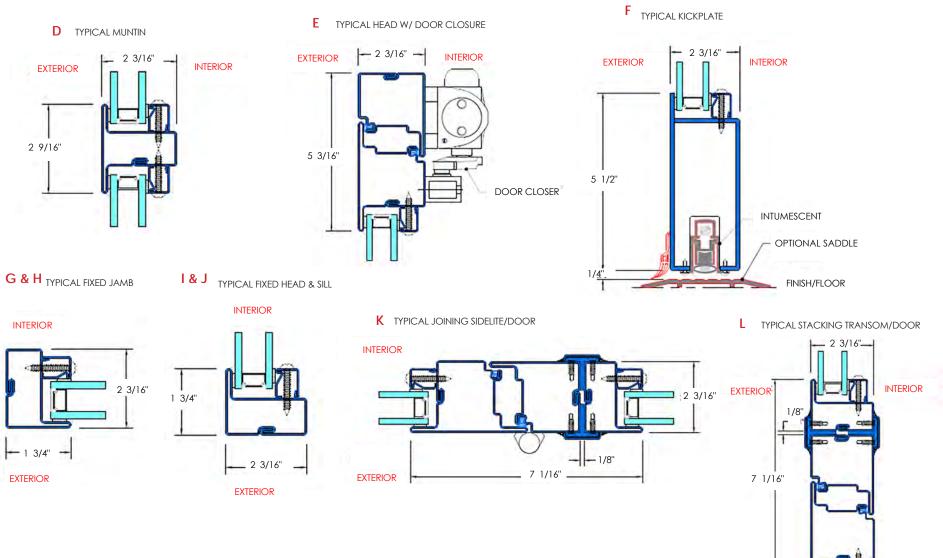
33



FR55 self-closing out-swing door

UL APPROVED AND CERTIFIED

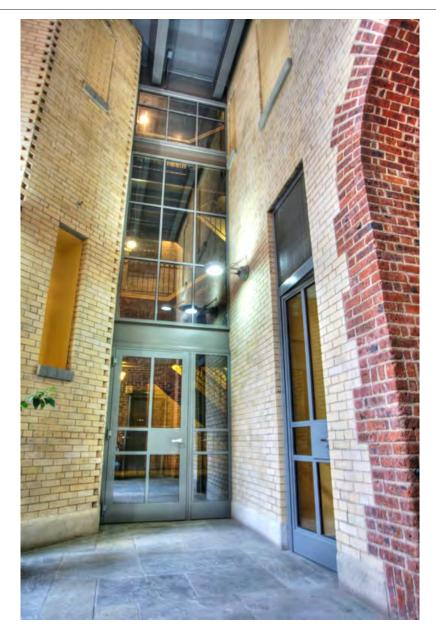
45 - 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC GLASS



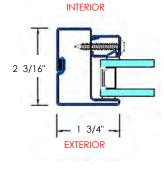
FR55-OD SELF-CLOSING OUT-SWING DOOR UL APPROVED AND CERTIFIED

45 - 90 MINUTE FIRE-RATED WHEN GLAZED WITH 3/16" CERAMIC GLASS





1 1" FIRE-RATED GLASS



LISTINGS

Listed and labeled by Underwriters Laboratories Inc. and Underwriters' Laboratories of Canada. Test report for labeled 45/60/90 minute fire-rated frame assemblies is UL file NO. R-12349. Frame tests performed in accordance with ASTM E283, ASTM E331 & ASTM E 330. Approved for use in New York City, MEA# 151-91-M GENERAL TEST



CONTACT:

28 CANAL ST ELLENVILLE, NY 12428

845.647.1900

email: sales@optimumwindow.com

OptimumWindow.com

*Optimum Window reserves the right to modify and change specifications at its discretion.

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