GENERAL SPECS

OPTIMUM ARCHITECTURAL STEEL WINDOWS

HR4700[®] series

FULLY WELDED HOT-ROLLED STEEL WINDOW & DOOR SYSTEM

OptimumWindow.com \ 845.647.1900

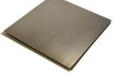
MADE IN The IISA

FEATURES

PRODUCT DESCRIPTION

Optimum's steel window and doors offer reliability and versatility. These characteristics are key when designing a project. This series has been used in countless applications ranging from high-end homes to commercial and industrial applications. One major quality associated with our units are their narrow sightlines. Architects have incorporated this attribute in all aspects of the building process for over a hundred years, and have designed the grace of steel windows into countless applications. The look is not simply distinctive, it is unique.

CARBON STEEL MATERIAL

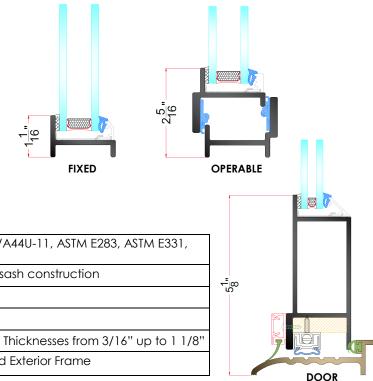


AUTHORIZED DIMENSIONS	MIN	MAX
Casement	18"x18"	42''x90''
Projected	14"x14"	66''x48''
French/Double Casement	36"x18"	78''x90''
Single Door	24"72"	42''x114''
French/Double Door	48''x72''	84"x114"

Units may exceed maximum sizes listed through engineering, reinforcing profiles and/or hardware modifications. Contact an Optimum Window specialist for assistance.

DETAILS

For complete set, visit: www.OptimumWindow.com



TECHNICAL SPECIFICATIONS

ANSI

1 7/8" exterior frame depth
EPDM Weather-Stripping

·Zinc Rich Epoxy Primer

·Solid Hot-Rolled Carbon Steel window sections

•True Divided Lites & Applied SDLs available.

·10 year warranty on Powder Coated Finish.

Multi-Point & Single-Point Locking Hardware available
Options for Premium and Custom Hardware available.
Electrostatically applied, colored, polyester powder coated finish. Meets AAMA 2604 specification

·Non-Metallic Custom Color match option available.

·Limited Operation Stops available.

Tested in Accordance w/	AAMA/WDMA/CSA 101/I.S.2/A44U-11, ASTM E283, ASTM E331, ASTM E330	
Construction	Mitered, Welded frame and sash construction	
Certification	NFRC Rated	
Fabricated in the US	Yes	
Glazing Infill	Can Accommodate Glazing Thicknesses from 3/16" up to 1 1/	
Weight (Ibs/linear ft.)	3.9108 lbs/lf total for Vent and Exterior Frame	

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